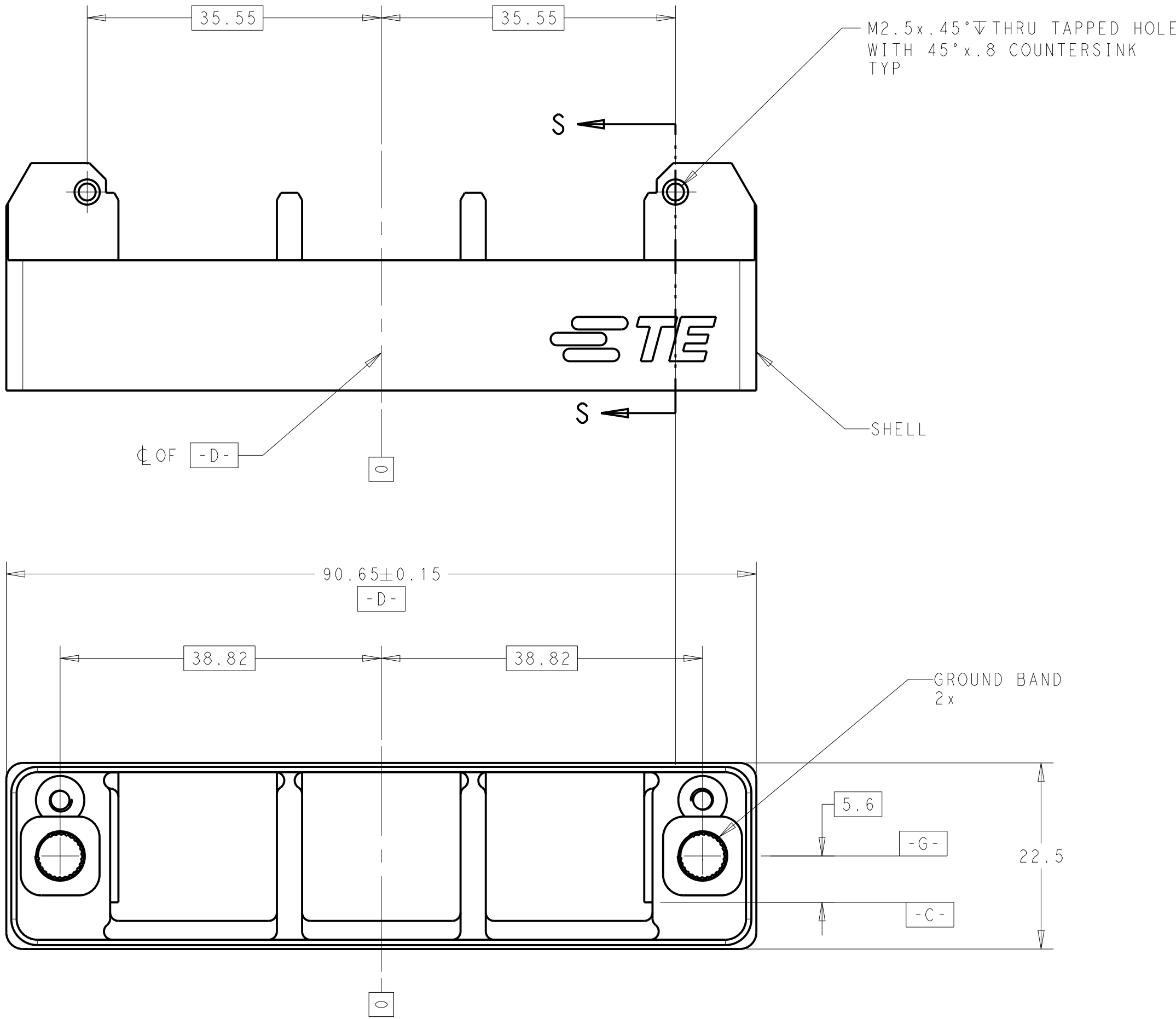
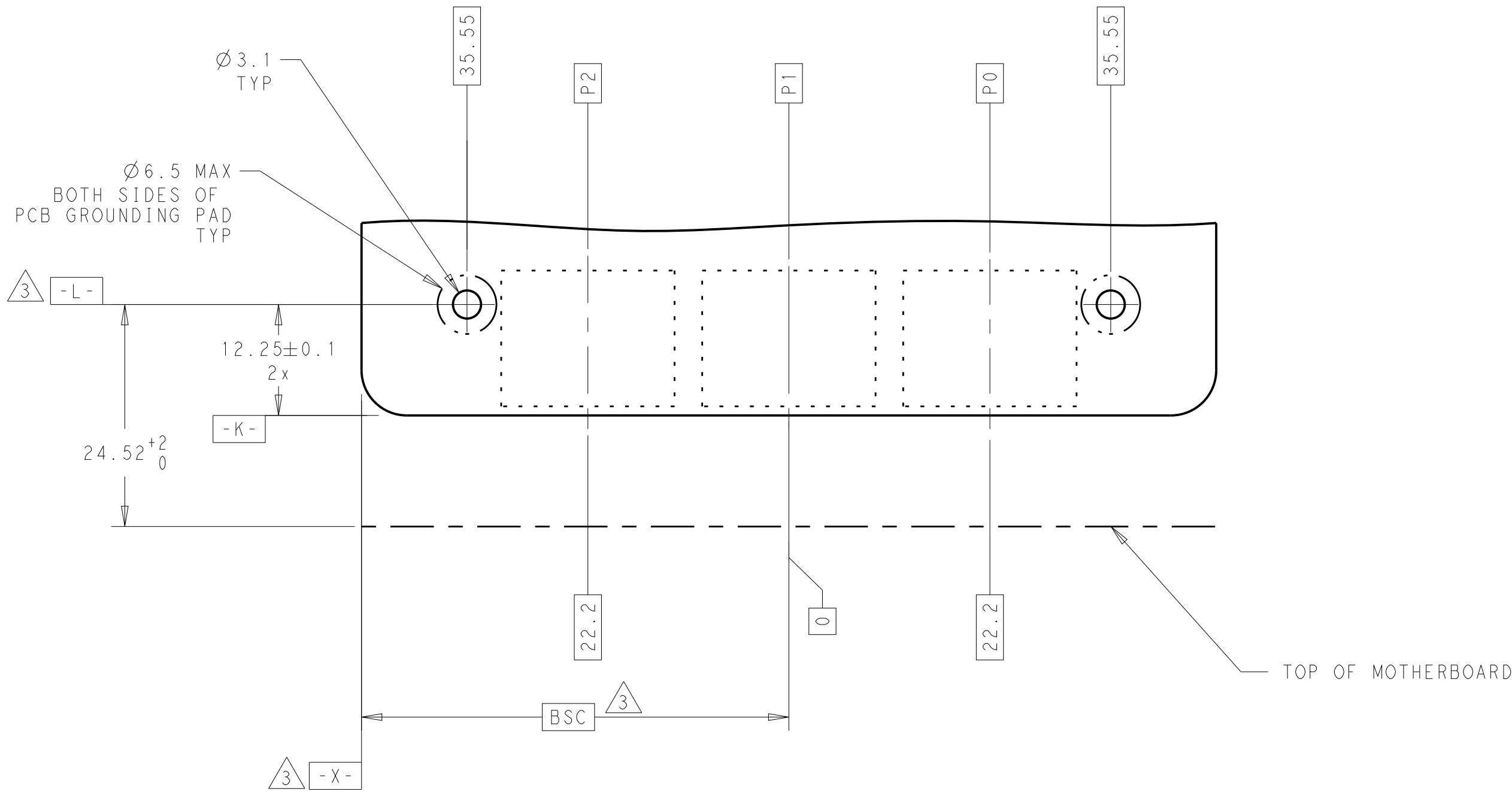


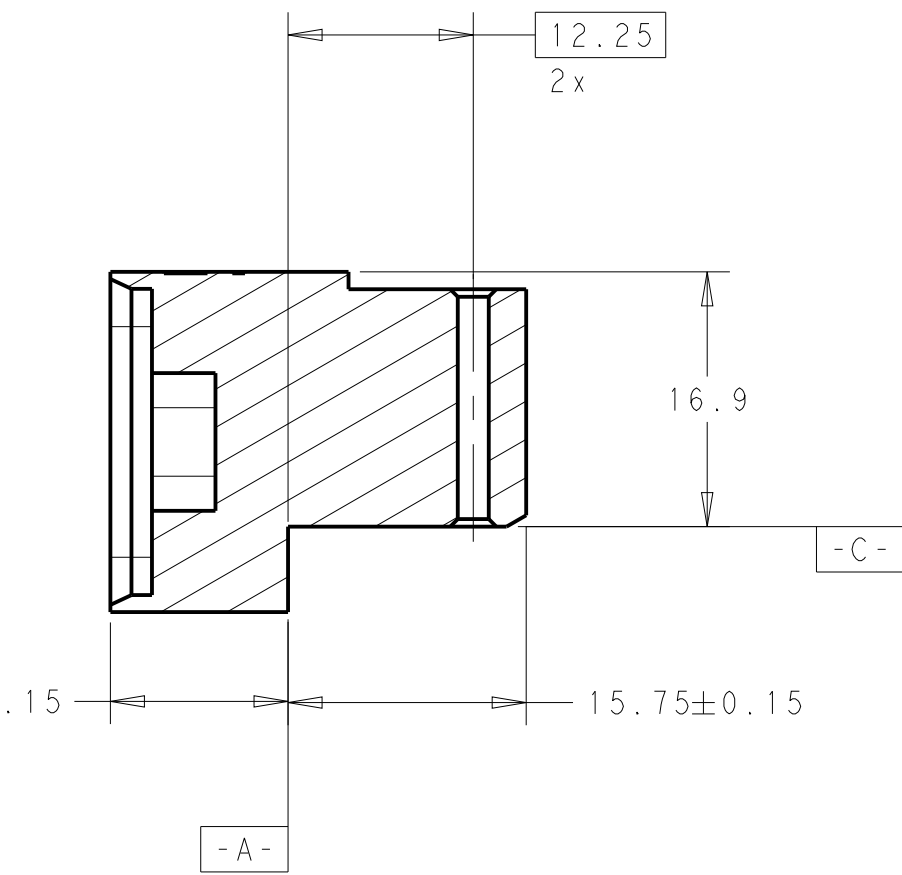
REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
	A	RELEASED PER ECO 14-016072	11-6-14	CT	DH



2226783-1 SHOWN



PCB INSERT LOCATIONS

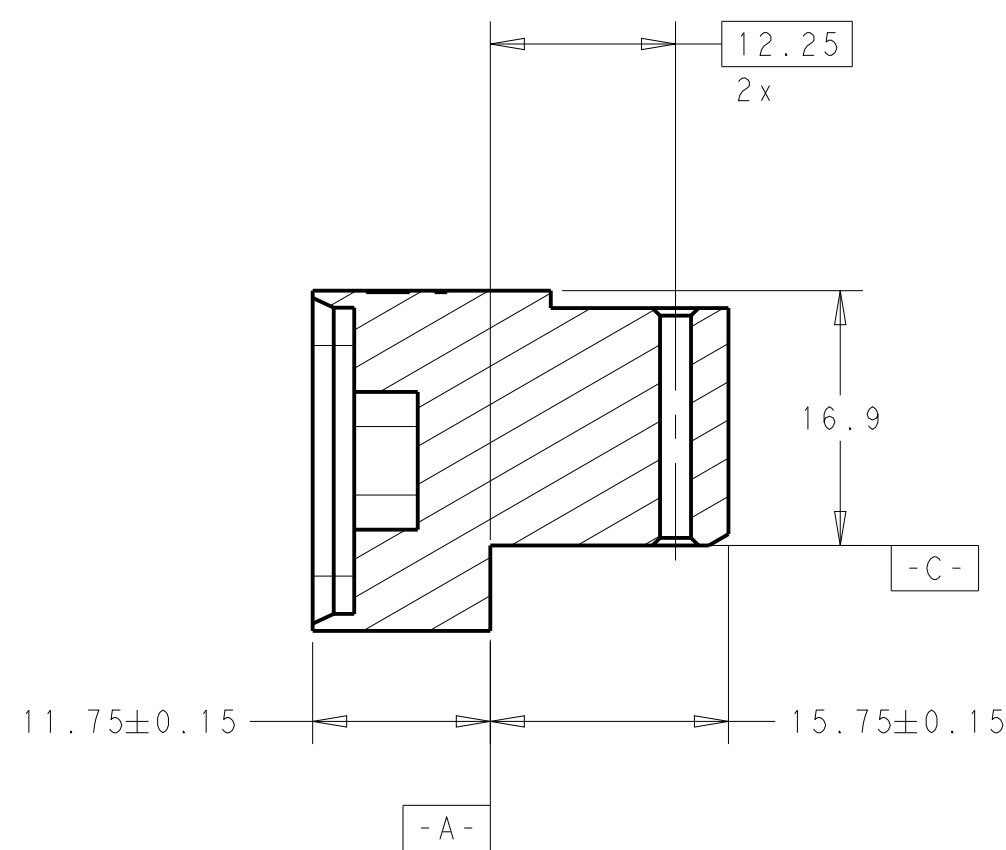


SECTION S-S

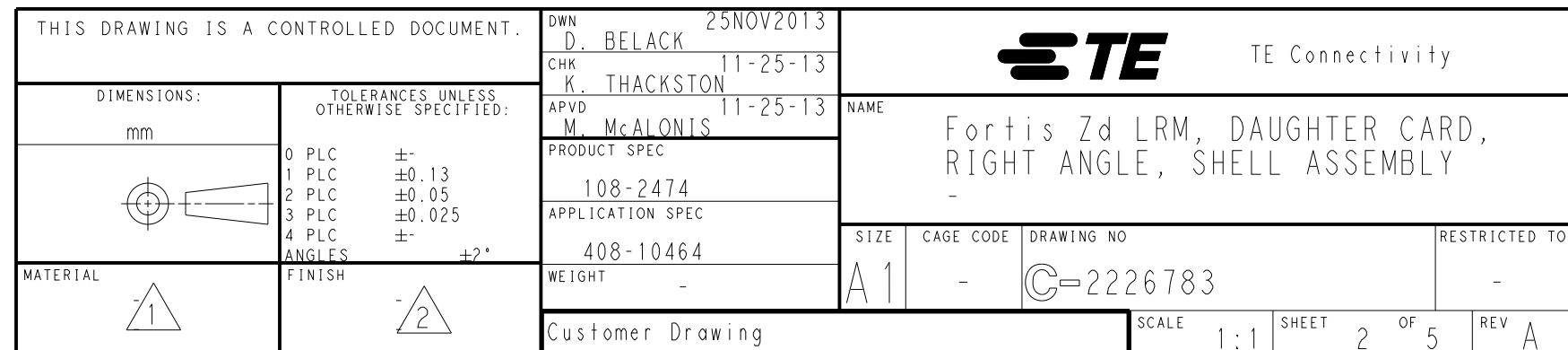
- 1 MATERIAL:
SHELL: ALUMINUM ALLOY
GROUND BANDS: COPPER ALLOY
- 2 FINISH:
SHELL: TRIVALENT CHROMATE, 96 HOUR SALT SPRAY CAPABLE.
GROUND BANDS: 0.25µm MIN GOLD OVER NICKEL
- 3 DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.

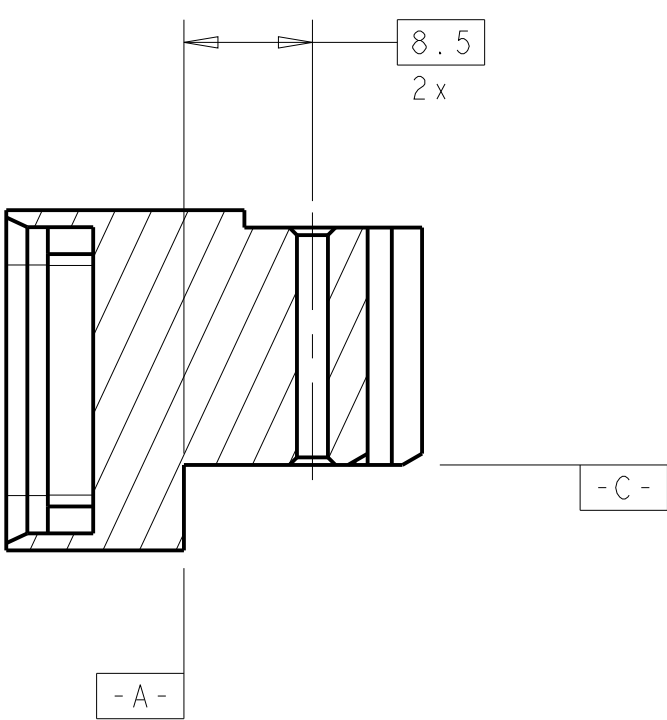
65.5	4	8	2226783-5
58.8	3	8	2226783-4
66.1	4	9	2226783-3
38.3	2	4	2226783-2
33.9	2	3	2226783-1
APPROX. WEIGHT g	SHELL TO PCB MOUNTING POINTS	# OF BAYS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. BELACK 25NOV2013	TE Connectivity	
DIMENSIONS: mm		CHK K. THACKSTON 11-25-13		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD W. McALONIS 11-25-13	NAME	
0 PLC ±.13		PRODUCT SPEC	Fortis Zd LRM, DAUGHTER CARD, RIGHT ANGLE, SHELL ASSEMBLY	
1 PLC ±0.13		108-2474		
2 PLC ±0.05		APPLICATION SPEC	SIZE CAGE CODE DRAWING NO	
3 PLC ±0.025		408-10464	A1 - ©=2226783	
4 PLC ±.2		WEIGHT	RESTRICTED TO	
ANGLES FINISH		Customer Drawing	SCALE 2:1 SHEET 1 OF 5 REV A	



2226783-2 SHOWN



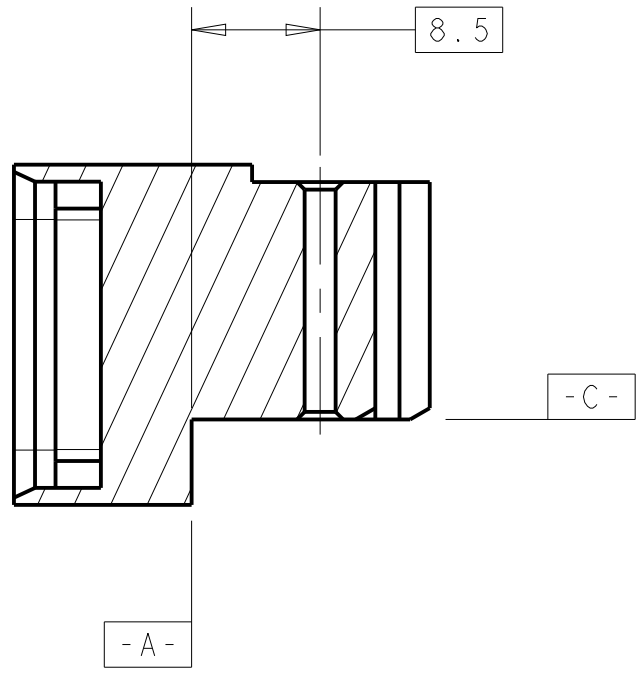
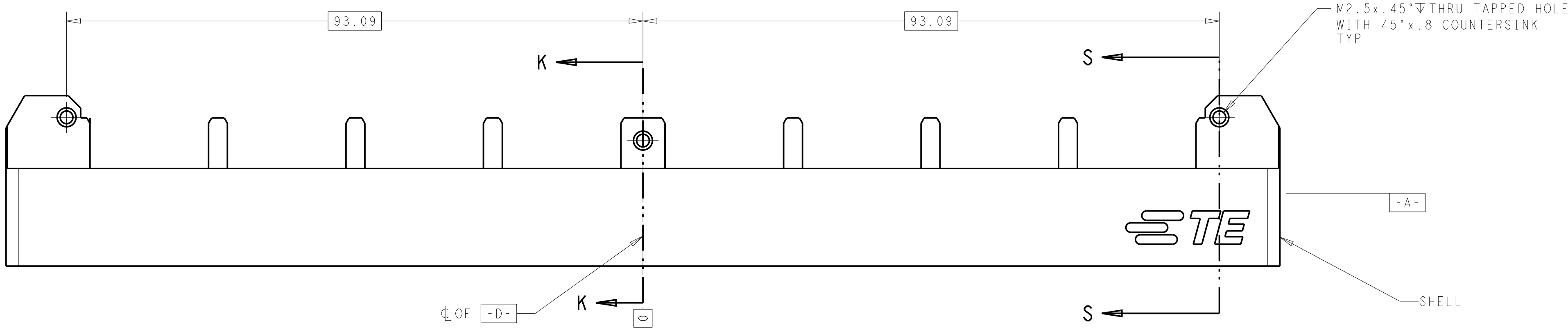


SECTION S-S

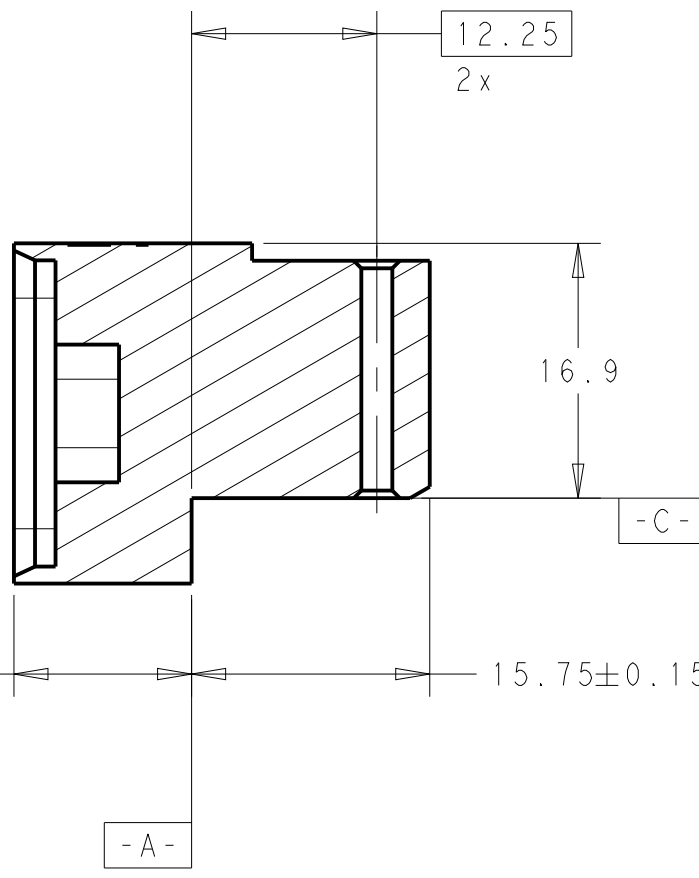


THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. 25NOV02013		 TE Connectivity	
		DESIGNED BY: D. BELACK CHECKED BY: K. THACKSTON APPROVED BY: M. McALONIST			
DIMENSIONS:		TOLERANCES, UNLESS OTHERWISE SPECIFIED:		NAME	
mm		0 P/LC ±.01 1 P/LC ±.13 2 P/LC ±.05 3 P/LC ±.025 4 P/LC ±.01 ANGLES ±.2°		Fortis Zd LRM, DAUGHTER CARD, RIGHT ANGLE, SHELL ASSEMBLY	
		PRODUCT SPEC 108-2474		SIZE CASE CODE DRAWING NO	
MATERIAL		APPLICATION SPEC 408-10464		RESTRICTED TO	
FINISH		WEIGHT		A 1 - C=2226783	
		WEIGHT Customer Drawing		SCALE 1:1 SHEET 3 OF 5 REV A	
					

REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-

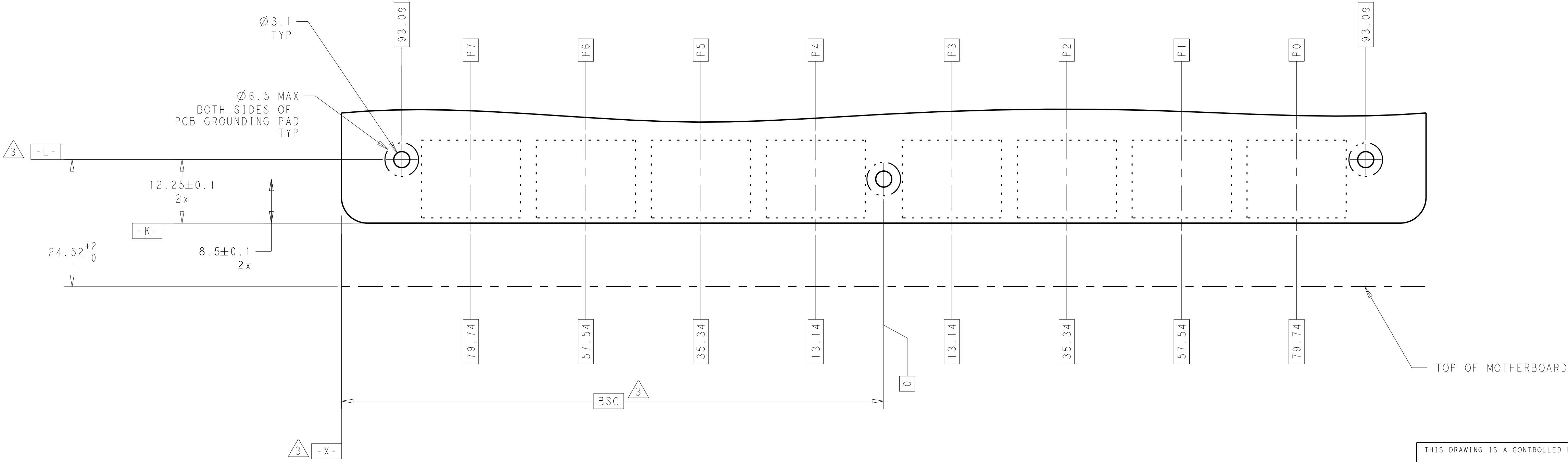


SECTION K-K



SECTION S-S

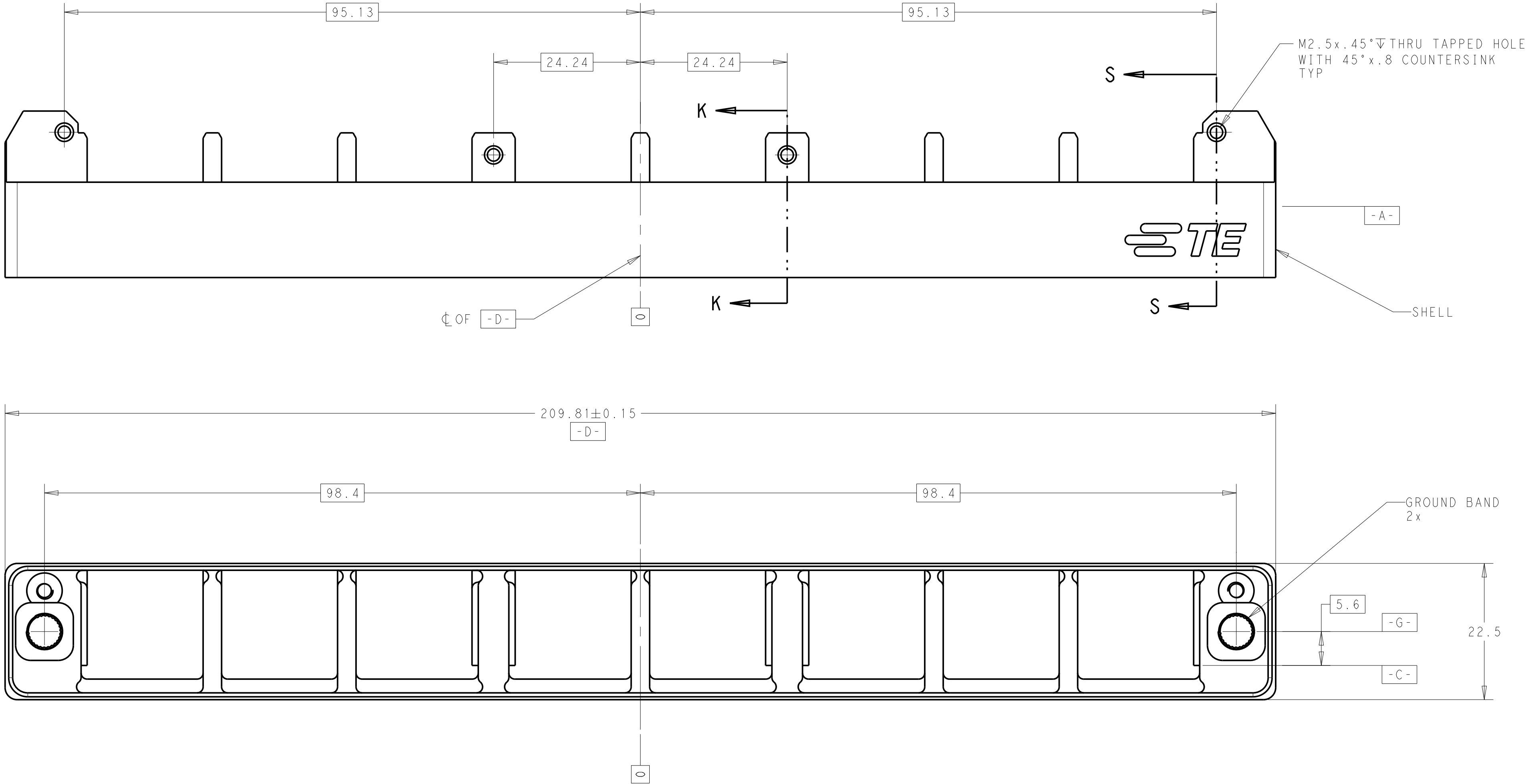
2226783-4 SHOWN



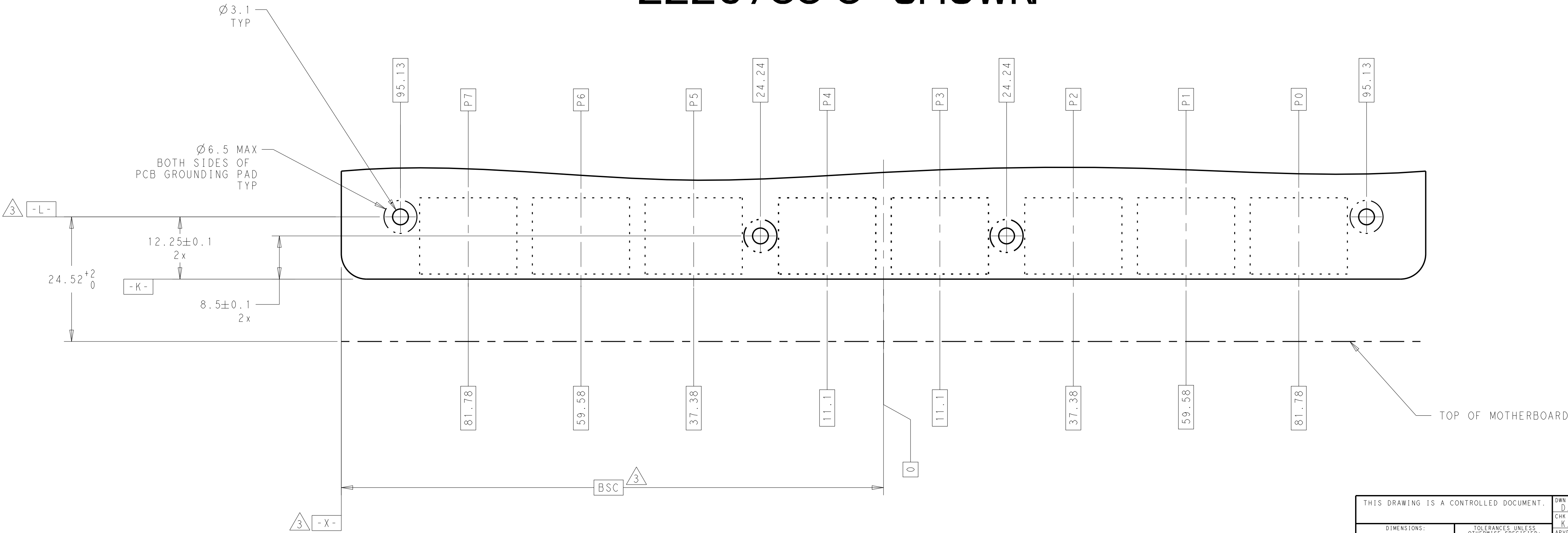
PCB INSERT LOCATIONS

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. BELACK	25NOV2013	TE Connectivity	
DIMENSIONS:		CHK K. THACKSTON	11-25-13		
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M. McALONIS	11-25-13	NAME	
mm		PRODUCT SPEC		Fortis Zd LRM, DAUGHTER CARD, RIGHT ANGLE, SHELL ASSEMBLY	
0 PLC ±.13		108-2474		SIZE	
1 PLC ±0.13		APPLICATION SPEC		CAGE CODE	
2 PLC ±0.05		408-10464		DRAWING NO	
3 PLC ±0.025		WEIGHT		RESTRICTED TO	
4 PLC ±.2		Customer Drawing		REV	
ANGLES		SCALE		SHEET	
FINISH		1:1		4 OF 5	
1		2		A	

REVISIONS					
P.	LTR.	DESCRIPTION	DATE	DWN.	APVD.
	-	SEE SHEET 1	-	-	-



2226783-5 SHOWN



PCB INSERT LOCATIONS

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. BELACK 25NOV2013	TE Connectivity	
DIMENSIONS:		CHK K. THACKSTON 11-25-13		
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD W. McALONIS 11-25-13	NAME	
	0 PLC ±.13	PRODUCT SPEC	Fortis Zd LRM, DAUGHTER CARD, RIGHT ANGLE, SHELL ASSEMBLY	
	1 PLC ±0.13	108-2474	-	
	2 PLC ±0.05	APPLICATION SPEC	-	
	3 PLC ±0.025	408-10464	SIZE	
	4 PLC ±.2	WEIGHT	A1	
MATERIAL	FINISH	Customer Drawing	RESTRICTED TO	
			SCALE 2:1 SHEET 5 OF 5 REV A	

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