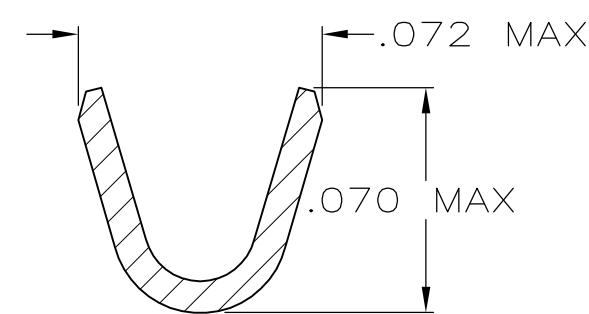
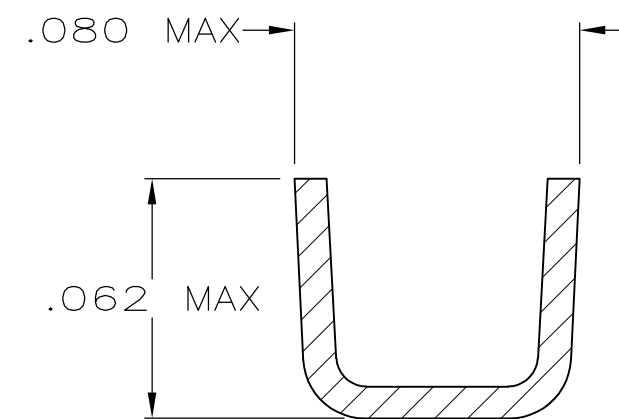


SECTION B-B
SCALE 20:1





SECTION C—C
SCALE 20:1



SECTION A—A
SCALE 20:1

- ① FOR STD APPLICATOR.
- ② FOR MINI APPLICATOR.
- ③ FINISH: .000100 MIN THK BRIGHT TIN LEAD OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.
- ④ FINISH: .000015 THK GOLD IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH IN OTHER AREAS OVER .000050 MIN NICKEL ON ENTIRE CONTACT,
-OR-
GOLD FLASH OVER PALLADIUM-NICKEL, .000015 MIN TOTAL THK IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH ON REMAINDER OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- ⑤ FINISH: .000030 THK GOLD IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH IN OTHER AREAS OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
-OR-
GOLD FLASH OVER PALLADIUM-NICKEL, .000030 MIN TOTAL THK IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH ON REMAINDER OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- ⑥ FINISH: .000050 THK GOLD IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH IN OTHER AREAS OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
-OR-
GOLD FLASH OVER PALLADIUM-NICKEL, .000050 MIN TOTAL THK IN LOCALIZED CONTACT PLATING AREA AND GOLD FLASH ON REMAINDER OVER .000050 MIN NICKEL ON ENTIRE CONTACT.
- ⑦ FINISH: .000030 THK GOLD ON ENTIRE CONTACT (EXCEPT .000003 PERMISSIBLE ON INTERIOR OF CONTACT NOSE) OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.
8. FOR 22-26 AWG WIRE WITH AN INSULATION RANGE OF .040-.056 DIA.
- ⑨ OBSOLETE PART NO.
- ⑩ FINISH: .000100 MIN THK TIN OVER .000050 MIN THK NICKEL ON ENTIRE CONTACT.

$\frac{10}{1}$	1-86561-0	$\frac{2}{9}$	1-86557-9
$\frac{7}{3}$	_____	$\frac{2}{9}$	1-86557-7
$\frac{3}{3}$	_____	$\frac{1}{9}$	1-86557-5
$\frac{3}{3}$	86561-9	$\frac{2}{9}$	1-86557-4
_____	_____	$\frac{1}{9}$	1-86557-3
$\frac{6}{4}$	_____	$\frac{1}{9}$	1-86557-2
$\frac{4}{5}$	_____	$\frac{1}{9}$	1-86557-1
$\frac{5}{5}$	_____	$\frac{1}{9}$	1-86557-0
_____	_____	$\frac{2}{9}$	86557-8
$\frac{6}{4}$	86561-7	$\frac{2}{9}$	86557-7
$\frac{4}{5}$	86561-6	$\frac{2}{9}$	86557-6
$\frac{5}{5}$	86561-4	$\frac{2}{9}$	86557-4
FINISH	LOOSE PIECE PART NO	PART NO	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. GALLUCCI 6-27-89		 TE Connectivity	
		CHK D.L. ROCKER 6-28-89			
DIMENSIONS: INCHES 		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± .005 4 PLC ± - ANGLES ± -		NAME G.D. MILLER 6-29-89 CONTACT, PIN, .025 SQ ROUND WIRE, .100 CENTERLINE, FFC	
MATERIAL PHOS. BRONZE SEE TABLE		PRODUCT SPEC 108-9024 APPLICATION SPEC 114-16003 WEIGHT -		SIZE A2	CAGE CODE 00779
				DRAWING NO C-86557	RESTRICTED TO -
		CUSTOMER DRAWING		SCALE 8:1	SHEET 1 OF 1
				REV	AA1

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